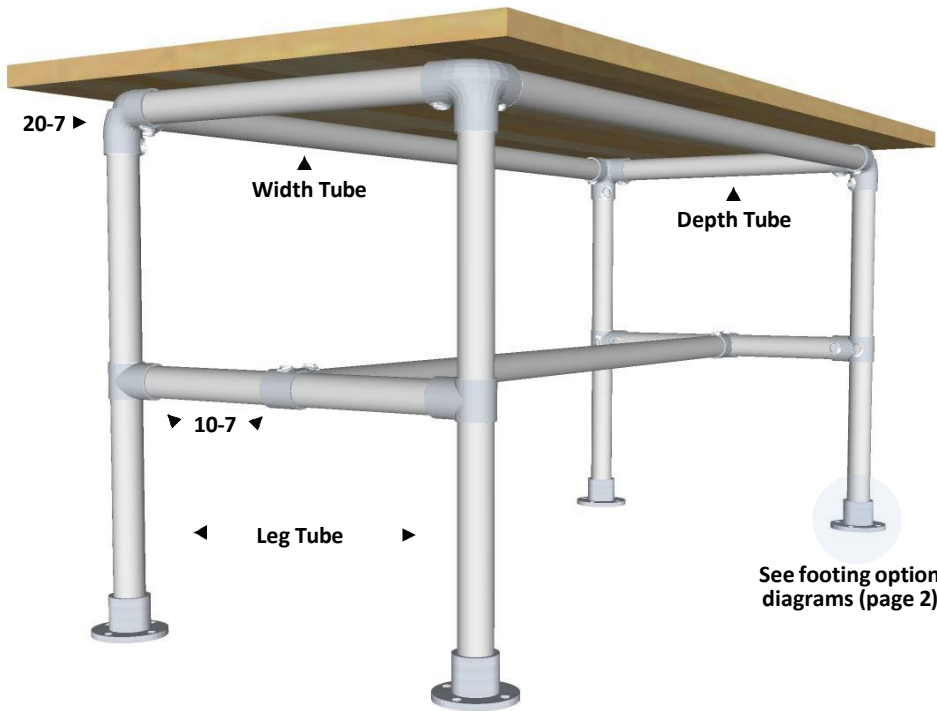


Simple Table

Rugged Table Frame

Kit Instructions



Parts

Standard Table Parts

Qty	Part
4	20-7 Flanges
6	10-7 Single Socket Tees
4	105-7 Sheeting Clip
4	Leg Tube
4	Depth Tube
3	Width Tube

Footing Options

Plugs	4	Plastic plugs
Flanges	4	61-7
Casters	2	Size 7 Caster w/ Brake
	2	Size 7 Caster w/o Brake

Tools

- Allen Key (included)
- Screw Driver
- Hammer (for plugs)
- Crescent Wrench (for casters)
- Level

Basic Installation Instructions

1. Confirm that you have all the required parts.
2. Assemble the parts according to the enclosed diagram.
3. When you initially assemble the unit loosely tighten the fitting set screws. After the unit is completely assembled, fully tighten all set screws.
4. If installing plugs, place cloth over plug and hammer into place.

Troubleshooting

If the table seems wobbly, loosen the set screws and adjust the tube until the table is stable.

Questions or Installation Problems?

Customer Service | 0121 2815 583

Simple Table

Rugged Table Frame

Kit Instructions

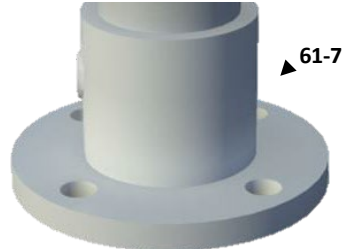
Step by Step Instructions

- 1) Start by attaching the 10-7 Tees to end of Width Tube.
- 2) Now slide each Depth Tube through the 10-7 Tees on Width Tube.
- 3) Attach the remaining 10-7 Tees to the ends of Depth Tube.
- 4) Attach the 20-7 fittings (4x) with Width Tube (2x) and Depth Tube (2x) to make the rectangle at the top of the frame.
- 5) Place the rectangle frame you just made on the ground with the open sockets pointing up.
- 6) Attach Leg Tube to the 20-7 Tees (4x).
- 7) Slide the frame you made in Steps 1-3 onto the Legs and attach at the desired height.
- 8) Place your desktop on the ground, with the bottom facing up.
- 9) Place the completed tube frame on the top of desktop and attach the frame to the desktop with the 105-7 Sheeting Clips (4x) (fasteners not incl.).
- 10) Attach the appropriate footing to bottom of Legs.
- 11) Turn the desk right side up! You are done! You can adjust the individual fittings to make sure that everything is level and square.

Post Footing



Flange Footing



Caster Footing



Caster — The caster mount is tightened with a wrench until the rubber sleeve snugly fits in the tube. Once the sleeve is inserted into the tube, tighten with a wrench until the caster cannot be pulled out of the tube.

Questions or Installation Problems?