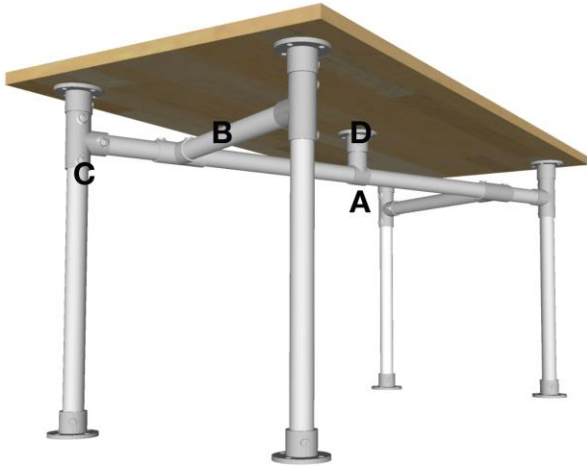


Simple Table Instructions - Z-FRAME



- 1) Start by attaching the 10-7 Tee on the midpoint of Tube A
- 2) Attach 1 x 61-7 flange to the 10-7 with the Tube D
- 3) Attach the 2 x 25-7 Tees at about 150mm from the end of Tube A. They should be facing opposite directions.
- 4) Attach Tube B (2x) to the open socket of the 25-7 that was attached to Tube A
- 5) Attach 2 x 25-7 Tees to the ends of Tube A.
- 6) Attach 2 x 25-7 Tees to the ends of Tube B.
- 7) Slide Tube C through the open 25-7 Tees until 50mm of tube is sticking out of the fitting. Lightly tighten down the 25-7 fitting to lock the legs in place.
- 8) Attach the 61-7 flanges on the top of Tube C.
- 9) Place your desktop on the ground, with the bottom facing up.
- 10) Flip the tube frame over so that the 61-7 flanges are now lying flat on the bottom of the desktop.
- 11) You may also need to adjust the support in the middle - Tube A. All the flanges should be resting flush against the desktop.
- 12) You may also need to adjust the 25-7 Tees that are attached 150mm from the



Tools Needed:
Allen Key (Included)
Screw Driver
Rubber Mallet (for plugs)
Level

Frame Parts
5 x 61-7 Flanges
6 x 25-7 Three Socket Tees
1 x 10-7 Tee
1 x (A) Width Tube
2 x (B) Depth Tubes
4 x (C) Leg Tubes
1 x (D) Small Connector Tube

Footing Parts (one of below)
4 x 77-7 Plastic Plugs
Or
4 x 61-7 Flanges

Tips:
Don't over-tighten the setscrews.
Tightening a fitting will mark the tube, so be careful where you do it.

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- end of Tube A. These may need to be moved to ensure that the four legs are in line with each other.
- 13) Attach the 61-7 flanges to the desktop with the appropriate fastener (not provided).
- 14) Attach the appropriate footing (see below)
- 15) Turn the desk right side up, you're done! You can adjust the individual fittings to make sure that everything is level and square.

Footing Attachment Guide

Plugs

Tap the 77-7 plastic plugs into the bottom of the tube legs.

Flanges

Place a 61-7 fitting on each leg and tighten them into place.

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