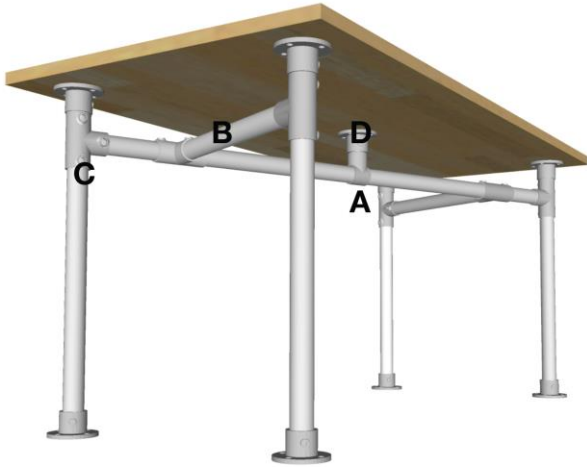


## Simple Table Instructions - Z-FRAME



- 1) Start by attaching the 10-7 Tee on the midpoint of Tube A
- 2) Attach 1 x 61-7 flange to the 10-7 with the Tube D
- 3) Attach the 2 x 25-7 Tees at about 150mm from the end of Tube A. They should be facing opposite directions.
- 4) Attach Tube B (2x) to the open socket of the 25-7 that was attached to Tube A
- 5) Attach 2 x 25-7 Tees to the ends of Tube A.
- 6) Attach 2 x 25-7 Tees to the ends of Tube B.
- 7) Slide Tube C through the open 25-7 Tees until 50mm of tube is sticking out of the fitting. Lightly tighten down the 25-7 fitting to lock the legs in place.
- 8) Attach the 61-7 flanges on the top of Tube C.
- 9) Place your desktop on the ground, with the bottom facing up.
- 10) Flip the tube frame over so that the 61-7 flanges are now lying flat on the bottom of the desktop.
- 11) You may also need to adjust the support in the middle - Tube A. All the flanges should be resting flush against the desktop.
- 12) You may also need to adjust the 25-7 Tees that are attached 150mm from the



**SIMPLIFIED  
BUILDING**

### Tools Needed:

Allen Key (Included)  
Screw Driver  
Rubber Mallet (for plugs)  
Level

### Frame Parts

5 x 61-7 Flanges  
6 x 25-7 Three Socket Tees  
1 x 10-7 Tee  
1 x (A) Width Tube  
2 x (B) Depth Tubes  
4 x (C) Leg Tubes  
1 x (D) Small Connector Tube

### Footing Parts (one of below)

4 x 77-7 Plastic Plugs  
Or  
4 x 61-7 Flanges

### Tips:

Don't over-tighten the setscrews.  
Tightening a fitting will mark the tube, so be careful where you do it.

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end of Tube A. These may need to be moved to ensure that the four legs are in line with each other.

13) Attach the 61-7 flanges to the desktop with the appropriate fastener (not provided).

14) Attach the appropriate footing (see below)

15) Turn the desk right side up, you're done! You can adjust the individual fittings to make sure that everything is level and square.

### Footing Attachment Guide

#### Plugs

Tap the 77-7 plastic plugs into the bottom of the tube legs.

#### Flanges

Place a 61-7 fitting on each leg and tighten them into place.

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